

TRANSFORMER COMPONENTS

Temperature control unit Comem DTI and Comem eDTI

Instruction manual



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1. Safety

1.1 Safety instructions

Make sure that any persons installing, taking into operation and operating the Temperature Control Unit:

- Are technically qualified and competent
- Fully comply with these assembling instructions

Improper operations or misuse could cause danger to:

- life and limb
- to the equipment and other assets of the operator
- to the equipment proper function

Opening of the device will void your warranty.

Safety instructions in this manual are shown in three different forms to emphasize important information.



1.2 Specified applications

The Temperature Control Unit Comem DTI/eDTI is used in resin or dry type transformers and can also be easily adapted for use in oil transformers. The DTI/eDTI uses PT100 temperature probes for a constant monitoring of transformer temperatures. The device generates two intervention levels of electric signals (alarm and trip).

1.3 Safety notes on the equipment operation

The electrical installation must conform to the national safety regulations. The Temperature Control Unit Comem MB 103 has double insulation. Earthing is not required.

CAUTION: the wires must be fixed properly.

2. Comem DTI and eDTI

2.1 Operating principle

The Comem DTI family are devices which use PT 100 temperature probes for constant monitoring of transformer temperatures in 4 points: three on the transformer winding columns and one on the machine's magnetic circuit.

If the transformer malfunctions, causing its temperature to rise, Comem DTI unit generates an alarm signal. If the temperature reaches danger levels the unit generates a second intervention level. Moreover, a switch can manage the fan.

Comem eDTI version has one port of serial communication RS485 which allows the connection of the measurement data, control and programming of the device to acquisition system (PC, PLC, SCADA, etc.).

Modbus RTU is the protocol used (see specific manual for instruction).

A Windows software is available for a management of the device with complete function of control, storing data and recording alarm.

In addition, it is available an analogue settable output 0-20 mA or 4-20 mA with scale -30 °C ÷ +200 °C.

The devices type Comem DTI and Comem eDTI allow the control and the visualization of temperature read with probe type RTD PT100.

For each channel of measure are available two levels (alarm and trip) that actives the commutation of the relative output relay for signaling at distance or for disabling the machine under control.

In the front panel there are a double three-digit display that shows the temperatures, the status of the alarm of the measurement channels and five buttons for the programming. The instrument can control the ventilation, storing maximum values and trip alarms.

2.2 Installation

The Comem DTI family are devices which use PT 100 temperature probes for constant monitoring of transformer temperatures.

Read carefully the present manual before to install and to use the device.

The device must be installed and used by personal opportunely learned.

Before to proceed at the installation it's necessary to verify if the device is intact and it hasn't damages due to transportation or handling. The power supply must be compatible with the device range. The instrument installation must be done in total absence of voltage and observing the security norm in force. All operation of maintenance and reparation executed by not authorized persons are forbidden.

If during the functioning the device becomes unsafe, it's necessary to put it out of action and to be sure that this device won't be used unintentionally.

The use shall be considered unsafe when the instrument:

- it doesn't work regularly

- it has damage clearly visible

- it has damage caused of transport or handling
- it is stored in bad condition

2.3 Connection of the temperature sensors

For the connection of the sensor RTD PT100 it's necessary to follow the indication of the wiring diagram of this manual: pay attention to not invert the position between the conductors with red insulator and the conductor with white insulator. The probes type PT100 with three wires use the third wire to compensate the resistance of the conductors (max 20 Ω). If the sensor has two wires (normally white and red) it's necessary to short-circuit the terminals with the red wire (1-2, 4-5, 7-8, 10-11).

To reduce the external noises, it's necessary to use the following indication for the wires:

- use probes with shielded wire connected at earth and wires twisted
- separate the wires of the probes from wires of power supply
- use wires with section at least of 0,5 mm²
- use wires with conductor with tin or silver-plated

2.4 Output relays

For the connection of the output contacts it's necessary to follow the indication in the diagram.

The ALARM and TRIP relays commute when the threshold set value gets over. The FAULT relay is normally energized, and it commutes in presence of a PT100 anomaly or of the device.

During the normal functioning of the device the contact 38-39 is open, while the 39-40 is closed.

The FAN relay is used to control the cooler fan, according to the on/off thresholds set.

3. Electrical diagram



4. Wiring connection



5. Front panel description



Legend:

- 1. LEDs T1-T2-T3-T4 for the on-measuring channel displayed
- 2. T1-T2 and T3-T4 displays for the channel temperature visualization and settings
- 3. LEDs ALARM for the Alarm status in the related channels (1 to 4)
- 4. LEDs TRIP for the Trip status in the related channels (1 to 4)
- 5. LED **FAULT**: failure indication (device or PT100 probes)
- 6. LED HOLD: the manual reset is active
- 7. LED FAN: the ventilation output is active
- 8. Push button **HOT / T. MAX** to display the measured channel with higher temperature (LED indication activated) and to display maximum temperatures achieved
- 9. Push button ENTER / RESET to confirm programming set and the manual alarm reset intervention
- 10. Push buttons \Rightarrow + / \leftarrow for selecting the displayed channel and for changing parameter of programming
- 11. Push button SET for the settings

6. Programming of the device

When the device is switched on, on the display will flash the index of the internal software: later the device starts to display the temperature read on the measured input.

To enter in the programming mode, press the button SET for some second up to light the relative SET LED.

The settings appear in the sequence showed after (6.1, 6.2, etc). To go out of the programming mode without changing the preset values, it's necessary to press SET without confirming with the ENTER key the modified data.

To modify the values or the status, it's necessary to use \Leftarrow and \Rightarrow keys and the ENTER key to store the modification.

The pressure of the ENTER key move automatically the programming at the successive function or value.

6.1 Selection of the HOLD function

This is the first function in the set menu. In this programming phase the HOLD LED switches on.

The Hold function allows to store the alarm condition that can be rearmed only manually with the RESET button when the temperature is lower than the threshold set.

If this function is disabled it's possible to rearm the ALARM with the RESET button even if the temperature is higher than the threshold set, while the value of temperature come back under the threshold set the alarm will be automatically deleted. To set the Hold function it's necessary to use the \leftarrow and \Rightarrow keys:

ON function enabled

OFF function disabled

Press the ENTER key to confirm the operation.

HOLD mode	T1-T2 display	T3-T4 display
HOLD mode deactivated	HLD	Off

6.2 Selection of the number of active inputs

It is possible to select the number of activated inputs. It's possible to choose between 3 and 4 inputs enabled; if there are 3 inputs enabled the T4 display remain off.

Select 3 or 4 inputs with \Leftarrow and \Rightarrow keys. Confirm with ENTER.

Active inputs mode	T1-T2 display	T3-T4 display
Active inputs: CH1 CH2 CH3	Ch	123
All inputs activated	Ch	ALL

6.3 Control ventilation

The FAN led will switch on indicating the programming of the ventilation control.

If 3 inputs are selected the following setting are available:

- ventilation control inhibited
- fan control active on 3 inputs

Select the configuration with \Leftarrow and \Rightarrow keys. Confirm with ENTER.

Fan mode (3 inputs)	T1-T2 display	T3-T4 display
Fan control inhibited	FAN	Off
Fan control on 3 inputs	FAN	ON

If 4 inputs are selected the following setting are available:

- ventilation control inhibited
- fan control active on 3 inputs
- control active only on fourth input

Select the configuration with \Leftarrow and \Rightarrow keys.

Confirm with ENTER.

Fan mode (4 inputs)	T1-T2 display	T3-T4 display
Fan control inhibited	FAN	Off
Fan control on 3 inputs	FAN	ON
Fan control on 4 inputs	FAN	4

6.4 Selection of the threshold of switch-on and switch-off ventilation

It is possible to program the threshold for enabling and disabling the ventilation.

• Selection the threshold for **disabling** ventilation The FAN LED is on, with **fixed** light indicates this phase of programming. With \Leftarrow and \Rightarrow keys select the value of temperature indicated on display. Interval of programming: from -25 °C up to (enabling threshold - 1 °C) Confirm with ENTER.

• Selection the threshold for **enabling** ventilation The FAN LED is on, with **flashing** light indicates this phase of programming. With \Leftarrow and \Rightarrow keys select the value of temperature indicated on display. Interval of programming: from (disabling threshold + 1 °C) up to 200 °C Confirm with ENTER.

6.5 Selection of the alarm and trip threshold

This setting starts to program from the channel number 1. The **ALARM LED on** indicates the programming of the alarm: With \Leftarrow and \Rightarrow keys select the value of temperature Interval of programming: from -25 °C up to (trip threshold -1 °C) Confirm with ENTER. The **TPIP led on** indicates the programming phase of the tripping

The **TRIP led on** indicates the programming phase of the tripping threshold. With \leftarrow and \Rightarrow keys select the value of temperature

Interval of programming: from (alarm threshold + 1 °C) up to 200 °C. Confirm with ENTER.

Repeat the same operation for the successive channels.

6.6 Selection of address network identification for the communication of the serial port (MODBUS-RTU protocol)

Note: This setting is significant only for Comem eDTI model.

This setting is indicated on displays with:

• value to set on T1-T2 display

• ID on T3-T4 display.

With \Leftarrow and \Rightarrow keys select the number choice The range for accepted value is from 1 to 247. Confirm with ENTER.

Modbus setting	T1-T2 display	T3-T4 display
Setting address MODBUS network	001	ID

6.7 Selection of the baud rate

Note: This setting is significant only for Comem eDTI model.

This setting is indicated on displays with:

- BDR on T1-T2 display
- value to set on T3-T4 display.

With \Leftarrow and \Rightarrow keys select the baud rate

It's possible to choose between the following values: 2,4 - 4,8 - 9,6 - 19,2 kbps. Confirm with ENTER.

Baud rate setting	T1-T2 display	T3-T4 display
Baud rate: 19200	BDR	19.2
Baud rate: 9600	BDR	9.6
Baud rate: 4800	BDR	4.8
Baud rate: 2400	BDR	2.4

6.8 Selection data bit and stop bit

Note: This setting is significant only for Comem eDTI model.

This setting is indicated on displays with:

• the type of parity on T1-T2 display

• the number of data bit and stop bit on T3-T4 display.

With \Leftarrow and \Rightarrow keys select the options.

Confirm with ENTER.

Data-stop bit setting	T1-T2 display	T3-T4 display
No parity / 8 data bit – 1 stop bit	NO	8-1
No parity / 8 data bit – 2 stop bit	NO	8-2
Even parity / 8 data bit – 1 stop bit	EVE	8-1
Odd parity / 8 data bit – 1 stop bit	ODD	8-1

6.9 Selection of the linked channel with the analogue output

Note: This setting is significant only for Comem eDTI model.

This setting is indicated on displays with:

- AN on T1-T2 display
- the linked measure channel on T3-T4 display: CH 1/2/3/4 for the 1/2/3/4 measure channel, ALL to link the measure channel with the higher temperature.
- With \Leftarrow and \Rightarrow keys to select the options.

Confirm with ENTER.

Link channel setting	T1-T2 display	T3-T4 display
Channel with higher temperature	AN	ALL
Measure channel CH 1	AN	Ch 1
Measure channel CH 2	AN	Ch 2
Measure channel CH 3	AN	Ch 3
Measure channel CH 4	AN	Ch 4

6.10 Configuration output signal

Note: This setting is significant only for Comem eDTI model.

In this phase it's possible to define the type of signal of analogue output as 0 \div 20 mA or 4 \div 20 mA.

This setting is indicated on displays with:

- AN0 -20 to set the output as 0 ÷ 20mA or (0 mA = -30 °C; 20 mA = 200 °C)
- AN4 -20 to set the output as 4 ÷ 20 mA or (4 mA = -30 °C; 20 mA = 200 °C)

With \Leftarrow and \Rightarrow keys select the options.

Confirm with ENTER.

Note: The maximum load for analogue output is 400 $\boldsymbol{\Omega}.$

4-20 signal setting	T1-T2 display	T3-T4 display
Output proportional 0 – 20 mA	AN O	-20
Output proportional 4 – 20 mA	AN 4	-20

6.11 Configuration diagnostic probes

This function allows to enable or to disable the control on the probes. This functionality controls the variation of the temperature in a defined time. A flag raise if this variation is higher than a set value.

FDC setting	T1-T2 display	T3-T4 display
FDC mode disabled	FDC	Off
FDC mode enabled	FDC	ON

It's necessary to indicate the maximum variation temperature:

• FDC: min 5 °C or max 30 °C

and after the time in which to do the control:

• FDC: min 10" or max 90" (time in seconds)

The \Rightarrow + key is used to increase the values while the \Leftarrow - key to decrease. Confirm with ENTER.

Temperature configuration FDC	T1-T2 display	T3-T4 display
Min °C	FDC	-5°
Max °C	FDC	30°

Time configuration FDC	T1-T2 display	T3-T4 display
Min in seconds	FDC	10"
Max in seconds	FDC	90"

6.12 Exit from the programming phase

Press the SET key or wait for about 8 seconds without to press any key to come out of the programming phase.

7. Modality of tripping and restore

7.1 Alarm

On the relative channel, if the threshold value set is exceeded of +1°, after 5 seconds the ALARM relay is energized and the ALARM led is.

The alarm rearm (relay de-energized and the involved LED off) occurs when the temperature goes down of 2 °C respect at the threshold value set.

7.2 Trip

On the relative channel, if the threshold value set is exceeded of +1°, after 5 seconds the TRIP relay is energized and the TRIP led is.

The trip rearm (relay de-energized and the involved LED off) occurs when the temperature goes down of 2 °C respect at the threshold value set.

7.3 To silence alarm

If the Hold function is disabled, it's possible to silence the alarm condition.

During the alarm condition the ALARM relay and the "ALARM" optical signalling are enabled.

Pressing the Reset button, the relay will be de-energized while the optical signalling of the alarm condition becomes flash.

If the temperature increases up to reach the (TRIP temperature - 1 °C), the relay and the optical signalling are enabled another time.

If after the reset, the temperature goes down under the threshold value set, the flashing optical signalling will be automatically deleted.

8. Diagnostic

The device is provided of the thermic probes diagnostic function.

The condition controlled on the measured input are:

- Probe PT100 interrupted: signalling on the display the message O P E (open).
- Probe in short circuit: signalling on the display the message S H R (short circuit).
- Probe out of order for wrong read temperature: signalling on the display the message F D C.

When the device switches on the auto-diagnostic, FAULT relay commutes and it remains in the energized status until one of the above-described conditions appears, or if a device failure occurs, or if the power supply is absent.

The anomaly conditions are signalled also by the FAULT led on.

Every time that a probe is out of order because it is interrupted (OPE) or in short circuit (SHR) or the delta of temperature is too elevated (FDC), the corresponding channel LED flashes until the anomaly stop.

The alarm of interrupted probe (SHR) or open probe (OPE) will be reset automatically while the alarm for the delta of temperature (FDC) disappears by pressing this sequence:

- push the ENTER key
- keep it pressed
- press the \Rightarrow + key at least for 5 seconds.

RELAY	DISABLE STATUS	ENABLE STATUS	UNPOWERED STATUS
ALARM	OFF: closed 29-30	ON: closed 29-31	closed 29-30
TRIP	OFF: closed 32-33	ON: closed 32-33	closed 32-33
FAN	OFF: closed 35-36	ON: closed 35-37	closed 35-36
FAULT	OFF: closed 38-40	ON: closed 38-39	closed 38-39

The status of the relay contact (all available with exchange contact) is showed in the following table:

9. Visualization of the maximum measured t°

Pressing T max, on the display will appear – flashing - the maximum measured value of temperature.

To pass from the visualization of the maximum temperature T1-T3 to T2-T4, use \Leftarrow and \Rightarrow keys.

After an interval of about 8 seconds without pressing any key, the device come back to display the value of measured temperature.

To reset the value of the maximum temperature it's necessary to go in the Visualization maximum values and then press at the same time T max and \Leftarrow .

10. Visualization of the channels with the higher t°

Pressing the HOT key for some seconds till switching to the HOT led.

On the T1-T2 display, the hotter temperature among the inputs 1 and 2 will appear.

On the T3-T4 display, the hotter temperature among the inputs 3 and 4 will appear.

To come back in the standard visualization mode, press the HOT key for some second up to switch-off the relative signalling led.

11. Test of the light signaling

Press at the same time \Leftarrow and \Rightarrow keys: all the signalling lights will start to flash for some seconds.

12. Exclusion of the input probes not used

If one or more inputs are not used, it's necessary to connect a resistance of value included between 100 and 120 Ω , 0.25W. The input 4 can be disables through the "Selection number of active inputs" on page 5. In the figure is showed the connection to disable the input Ch1.

The same connection can be used for the other inputs.



13. Technical features

Auxiliary power supply Maximum consumption Measured inputs Interval of measure Interval of visualization	24÷230 Vdc/Vac ± 15% 50-60Hz 4 VA 3 - 4 inputs by RTD PT100 (max wire resistance 20 Ω) -30 °C ÷ +200 °C / precision ± 2 °C -30 °C ÷ +220 °C
Tripped delay- hysteresis	5 seconds – 2 °C
Measured visualization Outputs Output functions	2 displays with led 7 segments, 3-digits 4 relay NO-C-NC, 250V 5A resistive load alarm, trip, fan, auto-diagnostic
Functions programmable	ALARM, TRIP, HOLD, FAN, T.MAX, HOT
Connection	Extractible terminal with screws, max section wires 2,5 mm ²
Insulation	2500 Vrms 50 Hz per 60 secs: U aux - input PT100 / U aux - relay outputs / inputs PT100 - relay outputs
Protection degree	IP52 front panel (IP65 with optional protection cover), IP20 rear panel, as CEI-EN 60529
Dimensions – enclosure	Flash mounting DIN 96x96mm, depth 120mm / Enclosure thermoplastic self-extinguishing as UL94 V0
Working temperature	-10 °C ÷ +60 °C, humidity max 95%
Storing temperature	-25 °C ÷ +70 °C security: EN 61010-1
Standards	EMC: EN 61000-4 -2/3/4/5/11 EN 61000-6-4

14. Dimensions



15. Movement, transport and storage

NOTE

THE COMEM DTI/eDTI TEMPERATURE CONTROL UNITS ARE SHIPPED INSIDE A CARDBOARD BOX TO FACILITATE TRANSPORT AND STORAGE. AS SOON AS THE TEMPERATURE CONTROL UNIT COMEM DTI IS RECEIVED, THE CUSTOMER MUST PERFORM THE FOLLOWING OPERATIONS:

- EXAMINE THE OUTER PACKAGING SURFACE TO BE SURE THAT IT IS INTACT;
- CHECK THAT THERE ARE NO BREAKAGES.

IF DAMAGE IS FOUND, PLEASE CONTACT ABB AND PROVIDE THE SHIPPING DATA TOGETHER WITH THE SERIAL NUMBER OF THE UNIT.

THE TEMPERATURE CONTROL UNIT COMEM DTI/eDTI MUST BE STORED IN A DRY PLACE AT TEMPERATURES FROM -20 TO 40°C.

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